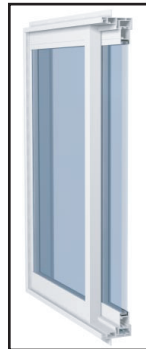




# WINPRO series



## PATIO DOOR 9700 9730

Rigid multi-chambered PVC extrusions providing structural integrity and high-sound and thermal insulation qualities.

Precision mitered and heat-fusion welded corners.

Integral vinyl pre-punched nailing flange for fast and efficient installation (1 1/4" set-back).

High performance dual weather stripping minimizing air infiltration, reducing energy costs.

Metal reinforced interlock, providing superior strength and rigidity.

Flared interlocking profiles result in consistent and reliable operation and provides a tight seal.

Heavy-duty lock and interior handle are standard on all units. They also provide easy opening and closing with maximum security and air-tight seal.

Two fully adjustable metal rollers provide smooth operation and reliable performance year after year.

High performance glazing options include low-e coatings, tints, solar-cool reflective glass, and argon gas.

Standard 5/8" wide internal grids available in white or almond. Decorative 3/8" wide pencil or slimline grids available in white or gold. Custom designed grid patterns are also available.

Available with fresh air vent.

Rolling screens are standard on all units.

Available with keyed lock.

### DETAILED SPECIFICATIONS

Frame Width	4.3125"
IG Glass Thickness OA	1"
Air Space	3/4"
Grid Size (standard)	5/8"
Wall Thickness	.08"
Minimum Unit Size (RO)	60" x 80"
Maximum Unit Size (RO)	142-5/8" x 82"
Egress (minimum size)	N/A
Handing	XO, OX OX/O, O/XO O/OX, XO/O

### STRUCTURAL PERFORMANCE GRADE

SGD-R15 (96 x 96), SGD-R20 (142 x 82 OXO), SGD-R25 (72 x 82)

### ENERGY DATA

Glass Type	U-Value*	R-Value
Clear/Air/Clear	0.48	2.08
Clear/Air/Low-e .04	0.33	3.03
Clear/Argon/Low-e .04	0.29	3.45

**\*NOTE:**

All u-values per NFRC 100-97 Certified Products Procedures. Meets or exceeds certification requirements per AAMA 101/I.S.-2-97.